

$$r = 2 \tan \theta \sec \theta = \frac{2 \sin \theta}{\cos^2 \theta} \Rightarrow r \cos^2 \theta = 2 \sin \theta \Leftrightarrow (r \cos \theta)^2 = 2r \sin \theta \Leftrightarrow x^2 = 2y,$$

a parabola with vertex at the origin opening upward.

The first implication is reversible since $\cos \theta = 0$ would imply

$2 \sin \theta = r \cos^2 \theta = 0$, contradicting the fact that $\cos^2 \theta + \sin^2 \theta = 1$.